



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3436-4

Job Sheet 179689



Part No: D3436-4

Job Qty: 6 ea

Part Name: Right Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Small Fab-2		JBC
100	Small Fab	6 pcs	6/29/18	6/29/18	0.00	2.16	Small Fab-3		JBC
110	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5 QC5 P9		EL
120	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1	W/Accol	EL
130	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21		JUN 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT1.000W.049	4130 Round Tube 1.00 X .049"W	3.4398 ft (.5733 ea)	90-Start up Operation	

0.61

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NT1.000W.049	3	20	0

Part Specifications

Specifications could not be found.

Start 9:15 - cut
Stop 10:30
Start -

Plex 6/21/18 7:07 AM dart.lacelle.linda

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermofforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
Handling/Pre Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Training Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Crimp/Kink/Ripple/Wave Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	
Inspection Incomplete/Unqualified Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Mistread ☐ Turning Sequence ☐	
OTHER : _____		Disposition _____		Completed By _____	
QC / QA Coordinator Approval _____		Lead hand / Supervisor Approval Verification _____		MRB (QSI042) Approval _____	

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Date: 06/22/18



Container No: S083300
Part: D3436 - 4
Job No: 179689
Serial No/Batch: S083300
 Revision:
 Inspector:
 Exp Date:
 Instructions:

AULT CATEGORY